

INDICATOR HOLDERS

657A MAGNETIC BASE INDICATOR HOLDER WITH SWIVEL POST ASSEMBLY

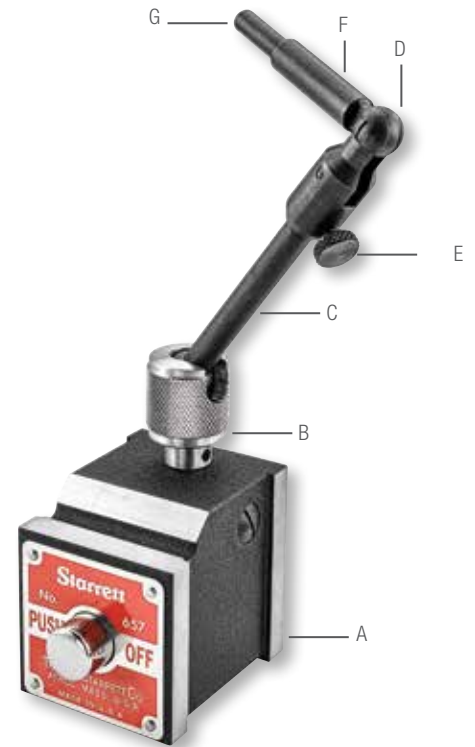
The swivel post assembly on these holders provides universal adjustment in both horizontal and vertical planes. Available with inch or millimeter Dial Test or Back-Plunger Indicators, they save time in shop set-up and other inspection jobs.

For use with all Test, Back-Plunger, AGD, Dial and Miniature-Dial Indicators. Also accommodates similar indicators of other manufacturers.

Powerful, permanent magnetic base holds firmly to steel or iron surfaces – horizontally, vertically, upside-down. Push-button turns magnetic force on or off for quick, one-hand set-up and take-down. V-step adapts base to horizontal or vertical arbors and chucks. There is an extra 1/4-20 NC tapped hole in side of base for indicator mounting post. Three precision ground magnetic contact surfaces (plus V-step). Black wrinkle finish on non-working surfaces.

MAGNETIC BASE ASSEMBLY FEATURES:

- A. 657P Magnetic Base is 1-15/16" x 1-5/8" x 1-7/8" (50 x 40 x 48mm) deep.
- B. Swivel Cap Slot permits 90° post travel to horizontal position.
- C. Post rotates 360°.
- D. 657F Indicator Swivel Post Assembly is 6-1/2" (165mm) high (less threaded end). Assembly consists of items B, C, E, F, G.
- E. Fine-Adjusting Screw. Turn to zero set indicator.
- F. Upper arm is 2" (50mm) long with a 5/16" (8mm) diameter and swings more than 180°; friction joint holds it in position.
- G. 7/32" (5.5mm) diameter step, 1/2" (13mm) long.



657A with 196B1 Universal Dial Indicator setting up workpiece on milling machine.



657A with 711LS Last Word Dial Test Indicator setting up workpiece on surface grinder.

657A Magnetic Base Indicator Holder - Individual Components

Cat. No.	EDP	Description
657A	52744	Magnetic Base with Swivel Post Assembly
657P	52757	Magnetic Base Only
657F	52752	Swivel Post Assembly Only

657 SETS

These sets have been put together for your ordering convenience, but you can mix and match other Starrett test or back-plunger indicators and attachments with the 657A Magnetic Base and Swivel Post Assembly to suit your needs.

657T Flex-O-Post Indicator Holders with magnetic base - Individual Components

Photo Key	Cat. No.	EDP	Description
F	657P	52757	Magnetic Base Only
(A, B, C, D, E)	3657U	12695	Flex-O-Post with Locking Lever and Snug Only
G	657W	52763	Fine-Adjustment Attachment
A	PT17850	72400	Indicator Holding Rod

657T Flex-O-Post Indicator Holders with magnetic base - Complete Assemblies

Cat. No.	EDP	Description
657T	52760	Magnetic Base with Flex-O-Post Assembly
657TW	52761	Magnetic Base with Flex-O-Post Assembly and Fine-Adjustment Attachment

